

1. A thin film magnetic head comprising: an insulating gap layer provided between cores made of a magnetic material; and

a coil for inducing a recording magnetic field in the cores,

wherein the gap layer comprises a SiON film.

2. A thin film magnetic head according to Claim 1, wherein the Young's modulus E of the gap layer is E > 123.2 (GPa).

3. A thin film magnetic head according to Claim 2, wherein the atomic ratio of N of the SiON film is 0 (at%) < N atomic %  $\le$  6 (at%).

4. A thin film magnetic head according to Claim 2, wherein the Young's modulus E of the gap layer is  $E \ge 127.4$  (GPa).

5. A thin film magnetic head according to Claim 4, wherein the atomic ratio of N of the SiON film is 1 (at%)  $\leq$  N atomic %  $\leq$  6 (at%).

6. A thin film magnetic head comprising:

an insulating gap layer between cores made of a magnetic material; and

a coil for inducing a recording magnetic field in the cores,

wherein the gap layer comprises a SiO<sub>2</sub> film,

and

wherein the Young's modulus E of the gap layer is E > 123.2 (GFa).

36

15

25

20

7. A thin film magnetic head according to Claim 6, wherein the young's modulus E of the gap layer is E  $\geq$  127.4 (GPa).

8. A thin film magnetic head comprising:

a magnetoresistive element capable of detecting a recording signal due to a change in electric resistance with an external magnetic field; and

whield layers formed above and below the magnetoresistive element with gap layers provided therebetween,

wherein at least one of the gap layers comprises a SiON film.

- 9. A thin film magnetic head according to Claim 8, wherein the Young's modulus E of at least one of the gap layers is E > 123.2 (GPa).
- 10. A thin film magnetic head according to Claim 9, wherein the atomic ratio of N of the SiON film is 0 (at%) < N atomic %  $\le$  6 (at%).
- 11. A thin film magnetic head according to Claim 9, wherein the Young's modulus E of the gap layers is  $E \ge 127.4$  (GPa).
- 12. A thin film magnetic head according to Claim 11, wherein the atomic ratio of N of the SiON film is 1 (at%)  $\leq$  N atomic %  $\leq$  6 (at%).
  - 13. A thin film magnetic head comprising:

10

25

20

Sub D?

a magnetoresistive element capable of detecting a recording signal due to a change in electric resistance with an external magnetic field and

shield layers formed above and below the magnetoresistive element with gap layers provided therebetween,

wherein at least one of the gap layers comprises a  $SiO_2$  film, and

wherein the Young's modulus E of at least one of the gap layers is E > 1/3.2 (GPa).

14. A thin film magnetic head according to Claim 13, wherein the Young's modulus E of at least one of the gap layers is  $E \ge 127.4$  (GPa).

15. A method of manufacturing a thin film magnetic head comprising:

arranging a target and a substrate opposite to the target in a deposition apparatus; and

forming a gap layer of the thin film magnetic head,

wherein in forming the gap layer, a target composed of  $SiO_2$  is prepared, and then sputtered with  $N_2$  gas used as a sputtering gas flowing into the apparatus to form the gap layer comprising a SiON film.

- 16. A method of manufacturing a thin film magnetic head according to Claim 15, wherein the flow rate ratio of the  $N_2$  gas in the sputtering gas is 0% < flow rate ratio of  $N_2$  gas  $\leq$  30%.
- 17. A method of manufacturing a thin film magnetic head according to Claim 16, wherein the flow rate ratio

15

10

20

25

Sub 1277

of the  $N_2$  gas is preferably in the range of 5%  $\leq$  flow rate ratio of  $N_2$  gas  $\leq$  30%.

- 18. A method of manufacturing a thin film magnetic head according to Claim 15, wherein forming the gap layer, comprises supplying a bias electric power to the substrate side.
- 19. A method of manufacturing a thin film magnetic head comprising:

arranging a target and a substrate opposite to the target in a deposition apparatus; and

forming a gab layer of the thin film magnetic head,

wherein in forming the gap layer, the target composed of SiO<sub>2</sub> is prepared and then sputtered with the bias electric power supplied to the substrate to form the gap layer comprising a SiO<sub>2</sub> film having a Young's modulus E of E> 123.2 (GPa).

20. A method of manufacturing a thin film magnetic head according to Claim 19, wherein the bias electric power is equal to or greater than 10 W.

20

10

15

De Sur

Add D7)